## ADVERTISEMENT FOR BIDS

#### FOR

## **Substation Transformer Maintenance and Testing Services**

Sealed bids will be received at the Office of the City Clerk, 100 East First Street, Grand Island, NE 68801, until 2:00 pm. (Local Time), September 24. 2013 for Substation Transformer Maintenance and Testing Services, FOB the City of Grand Island. Quotes will be publicly opened at this time at the Office of the City Clerk, 100 East First Street, Grand Island, NE. Bids received after the specified time will be returned unopened to sender.

Specifications are on file in the office of the Purchasing Division. Bids shall be submitted on forms that will be furnished by the City.

Each bidder shall submit with their bid a certified check, cashiers check, or bid bond payable to the City Treasurer in an amount not less than five percent (5%) of the bid price which shall guarantee good faith on the part of the bidder and the entering into a contract within fourteen (14) days, at the bid price, if accepted by the City. Your certified check, cashiers check or bid bond must be submitted in a separate envelope attached to the outside of the envelope containing the bid. Each envelope must be clearly marked indicating its contents. Failure to submit the necessary qualifying information in clearly marked and separate envelopes will result in your bid not being opened or considered. Bid bonds must be issued by surety companies authorized to do business in the State of Nebraska.

Bids will be evaluated by the purchaser based on price, delivery, quality, and adherence to specifications. Each bidder shall supply three (3) copies of the bid and equipment specifications. Failure to provide the correct number of copies will result in the bid being deemed nonconforming and not considered. The Purchaser reserves the right to reject any or all bids, to waive technicalities, and to accept whichever bid that may be in the best interest of the City.

No Company may withdraw its bid for a period of thirty (30) days after date of bid opening.

RaNae Edwards, City Clerk

Issue Date:	
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## GENERAL SPECIFICATIONS AND BID SHEET FOR Substation Transformer Maintenance and Testing Services

CITY OF GRAND ISLAND, NEBRASKA

Sealed bids will be **received at the office of the City Clerk**, 100 East First St., Grand Island, NE 68801 or P. O. Box 1968, Grand Island, Nebraska, until <u>2:00 pm</u> (Local Time) on <u>September 24th, 2013</u>, for <u>Substation Transformer Maintenance and Testing Services</u> as specified in these bidding documents, FOB Grand Island, NE.

Exceptions to Specifications - Any bidder who has exceptions to any specifications and requirements listed in the bidding documents must so state in the space provided below. Exceptions should also be noted in the blanks provided in the detailed specifications. It is the bidder's responsibility to clearly outline any exceptions. Failure by bidder to outline exceptions will require the successful bidder to comply with the specifications.

Exceptions to specifications:		

Attached are detailed minimum specifications. The following general specifications also apply to this bid.

### **Bid Bond**

Each bidder shall submit with their bid a certified check, cashiers check or bid bond payable to the City Treasurer in an amount not less than five percent (5%) of the bid price which shall guarantee good faith on the part of the bidder and the entering into a contract within fourteen (14) days, at the bid price, if accepted by the City. Your certified check, cashiers check or bid bond must be submitted in a separate envelope attached to the outside of the envelope containing the bid. Each envelope must be clearly marked indicating its contents. Failure to submit the necessary qualifying information in clearly marked and separate envelopes will result in your bid not being opened or considered. Bid bonds must be issued by surety companies authorized to do business in the State of Nebraska.

### **Bid Submittal**

All envelopes submitted by Bidder must state "Substation Transformer Maintenance and Testing, Opening September 24<sup>th</sup>" on the face of envelope. A minimum of three (3) copies of the bid should be included. Failure to submit the correct number of copies will result in the bid being deemed nonconforming and not considered.

## **Optional Testing**

The general and detailed specifications are the minimum requirements. Bidder may include optional testing if desired. Optional testing should be noted as such.

## OSHA & ANSI Requirements

In addition to other specified requirements, the equipment shall meet all current Occupational Safety and Health Administration and American National Standards Institute requirement specifications.

### **Award**

Upon approval by the Grand Island City Council, a City of Grand Island Utilities Department Purchase Order shall be issued to the successful bidder.

## **Testing Date**

Each bidder shall state in their bid a realistic maintenance date for this equipment.

Award winning bidder must deliver within guoted delivery time.

## **Payment**

The invoice will be paid after approval at the next regularly scheduled Council meeting occurring after departmental approval of invoice; the City Council typically meets the second and fourth Tuesday of each month. Invoices must be received well in advance of Council date to allow evaluation and processing time.

Fair Employment Practices Each bidder agrees that he/she will not discriminate against any employee or applicant for employment because of age, race, color, religious creed, ancestry, handicap, sex or political affiliation.

Fair Labor Practices Each bidder agrees to file a statement with the City, if not already on file, that they are complying with, and will continue to comply with, fair labor standards in the pursuit of their business and also comply with such in the execution of the contract on which they are bidding.

**Data Privacy** 

Bidder agrees to abide by all applicable Local, State, and Federal laws and regulations concerning the handling and disclosure of private and confidential information concerning individuals and corporations as to inventions, patents and patent rights. The bidder agrees to hold the City harmless from any claims resulting from the bidder's unlawful disclosure or use of private or confidential information.

**Independent Price Determination** By signing and submitting bid, the bidder certifies that the prices in the bid have been arrived at independently, without consultation, communication or agreement, for the purpose of restricting competition, as to any matter relating to such prices with any other bidder or with any competitor.

Clarification of Specification Documents Vendors shall promptly notify Travis Spiehs at (308) 385-5462 of any ambiguity, inconsistency or error that they may discover upon examination of the specifications. Interpretations, corrections and changes made to the specifications will be made by written addenda. Oral interpretations or changes to the specifications made in any other manner will not be binding on the City; and bidders shall not rely upon such interpretations or changes.

Gratuities and Kickbacks City Code states that it is unethical for any person to offer, give, or agree to give any City employee or former City employee, or for any City employee or former City employee to solicit, demand, accept, or agree to accept from another person, a gratuity or an offer of employment in connection with any decision, approval, disapproval, recommendation, or preparation of any part of a program requirement or a purchase request, influencing the content of any specification or procurement standard, rendering of advice, investigation, auditing, or in any other advisory capacity in any proceeding or application, request for ruling, determination, claim or controversy, or other particular matter, pertaining to any program requirement or a contract or subcontract, or to any solicitation or proposal therefore. It shall be unethical for any payment, gratuity, or offer of employment to be made by or on behalf of a subcontractor under a contract to the prime contractor or higher tier subcontractor or any person associated there within, as an inducement for the award of a subcontract or order.

### **INSURANCE**

The Contractor shall purchase and maintain at their expense as a minimum insurance coverage of such types and in such amounts as are specified herein to protect Contractor and the interest of Owner and others from claims which may arise out of or result from Contractor's operations under the Contract Documents, whether such operations be by Contractor or by any subcontractor or anyone directly or indirectly employed by any of them or for whose acts any of them may be legally liable. Failure of Contractor to maintain proper insurance coverage shall not relieve him of any contractual responsibility or obligation.

## 1. WORKERS COMPENSATION AND EMPLOYER'S LIABILITY

This insurance shall protect the Bidder against all claims under applicable State workers compensation laws. This insurance shall provide coverage in every state in which work for this project might be conducted. The liability limits shall not be less than the following:

Workers Compensation Employers Liability \$100,000 each employee \$500,000 policy limit Statutory Limits \$100,000 each accident

## 2. BUSINESS AUTOMOBILE LIABILITY

This insurance shall be written in comprehensive form and shall protect the Bidder, Bidder's employees, or subcontractors from claims due to the ownership, maintenance, or use of a motor vehicle. The liability limits shall be not less than the following:

Bodily Injury & Property Damage

\$ 500,000 Combined Single Limit

## 3. COMPREHENSIVE GENERAL LIABILITY

The comprehensive general liability coverage shall contain no exclusion relative to explosion, collapse, or underground property. The liability limits shall be not less than the following:

Bodily Injury & Property Damage \$1,000,000 aggregate

\$ 500,000 each occurrence

## 4. UMBRELLA LIABILITY INSURANCE

This insurance shall protect the Bidder against claims in excess of the limits provided under employer's liability, comprehensive automobile liability, and commercial general liability policies. The umbrella policy shall follow the form of the primary insurance, including the application of the primary limits. The liability limits shall not be less than the following:

Bodily Injury & Property Damage \$1,000,000 general aggregate

\$1,000,000 each occurrence

## 5. ADDITIONAL REQUIREMENTS

The City may require insurance covering a Bidder or subcontractor more or less than the standard requirements set forth herein depending upon the character and extent of the work to be performed by such Bidder or subcontractor.

Insurance as herein required shall be maintained in force until the City releases the Bidder of all obligations under the Contract.

The Bidder shall provide and carry any additional insurance as may be required by special provisions of these specifications.

## **6. CERTIFICATE OF INSURANCE**

Satisfactory certificates of insurance shall be filed with the City prior to starting any work on this Contract. The certificates shall show the City as an additional insured on all coverage except Workers Compensation. The certificate shall state that thirty (30) days written notice shall be given to the City before any policy is cancelled (strike the "endeavor to" wording often shown on certificate forms). If the bidder cannot have the "endeavor to" language stricken, the bidder may elect to provide a new certificate of insurance every 30 days during the contract. Bidder shall immediately notify the City if there is any reduction of coverage because of revised limits or claims paid which affect the aggregate of any policy.

## BID FORM CITY OF GRAND ISLAND, NEBRASKA

(All bids must be submitted on this form)

TO THE CITY COUNCIL, CITY OF GRAND ISLAND, GRAND ISLAND, NE

The Undersigned bidder, having examined all specifications and other bidding documents, and all addenda thereto, and being acquainted with and fully understanding all conditions relative to the furnishing of the specified equipment to the City of Grand Island, NE hereby proposes to furnish and deliver such services FOB Grand Island, NE, at the following price:

ITEM DESCRIPTION: Total Base Bid: 7% Nebraska Sales Tax	<u>COST</u> \$ \$
TOTAL BID PRICE *	\$
tax in the bid price or takes exception to inclu	t <b>does</b> pay sales tax. If bidder fails to include sales iding sales tax in the bid price, the City will add a 7% s; however, the City will only pay actual sales tax
If awarded the contract, the undersigned bide days from date of orde	der agrees to test the specified equipment within er.
To allow for City processing time, terms shal Bidder acknowledges receipt of Addendum N information in bid preparation.	l be Net 30. lumber(s)and has considered addendum
Attached to the bid is all supplementary infor	mation requested in the bidding documents.
Bidder Company Name	Date
Company Address	
Name of Person Completing Bid (please prin	nt)/Signature
Telephone #:	Fax #:
CITY OF GRAND ISLAND RESERVES THE BIDS.	RIGHT TO ACCEPT OR REJECT ANY OR ALL
Note: Any exceptions to specifications me General Specifications.	ust be noted in the space provided on Page 1 of

## **Substation Transformer Maintenance and Testing Services**

## **DETAILED SPECIFICATIONS**

## SCOPE

The Grand Island Electric Department is soliciting Bids for the maintenance and repair of several substation transformers. Detailed descriptions and pictures of each transformer follow this specification.

The contractor will be responsible for supplying all gaskets, minor hardware, cleaning supplies, etc. that may be needed during the execution of this project. The City of Grand Island will be responsible for de-energizing equipment but the contractor should provide all personnel equipment, and tooling required for repairs.

In addition, one substation transformer is in need of replacement. The transport and swap of a spare substation transformer will also be part of this project.

## OVERVIEW

The Grand Island Electric Department is a municipally owned electric utility, with a summer peak demand in excess of 170 MW. The Electric Department serves its load with local generation and distribution substations on a 115 kV transmission loop. A single-line drawing of the electric system Power Supply is included with these specifications. The most pertinent transformer nameplate information is also included. All transformer oil is PCB free (<50 PPM). DGA and PCB test results are available at the bidder's request.

The Electric Department intends to perform the required maintenance on as many transformers as possible in a single, uninterrupted sequential, project. Any additional trips that are necessary due to weather or scheduling conflicts by the contractor shall be at the contractor's expense.

The contractor shall provide a tentative schedule of transformer maintenance. This schedule will be reviewed by The City of Grand Island and any modifications or clarifications shall be discussed. Once an agreeable schedule is developed, The City of Grand Island shall work with the contractor to accommodate the schedule. The contractor shall provide a quotation including multiple mobilizations to Grand Island if necessary.

## **PROJECT DETAILS**

### Maintenance Activities

Table 1 lists the maintenance activities that are to be performed by the contractor. Included in this specification are photos of each transformer and the problems areas if applicable as well as materials that are to be supplied by the City. Additional high resolution photos are available upon request. To execute the repairs, each transformer should be drained to an appropriate level and the oil processed to manufacturers' standards at an appropriate processing temperature. Processing should include degasification, oil dehydration, and thermal cleaning. The contractor shall be responsible for testing each unit for dissolved gases, moisture, and

PCBs after work is completed.

## Transformer Relocation and Swap

In addition to the maintenance activities listed above, one substation transformer is in need of replacement. A price shall be included that addresses the following:

- 1) Recommended pre-move electrical tests.
- 2) Drain, disassemble and prepare the spare substation transformer for transport.
- 3) Transportation of the spare transformer approximately 6.4 miles to the replacement site.
- 4) Removal of the existing failed transformer to a temporary pad adjacent to its current location.
- 5) Removal of an adjacent grounding transformer from its current location to a storage yard nearby.
- 6) Placement of the spare transformer on the existing foundation.
- 7) Assembly and oil filling of spare transformer. Bushing and radiator gaskets shall be replaced. Oil shall be processed per manufacturer's recommendations prior to filling.
- 8) Recommended post-move electrical tests.
- 9) Drain, disassemble and prepare failed transformer for transport. All disassembled components shall be crated for long-term storage.
- 10) Transportation of the failed transformer approximately 6.4 miles to the spare transformer pad.
- 11) The failed transformer shall be left with all openings sealed and a nitrogen blanket inside.

All electrical disconnections and connections shall be made by City personnel. The contractor is responsible for all necessary permits. Both transformers are surrounded by an oil retention berm. The crane shall be sized sufficiently to allow moving of the transformers without damage to the berm. The contractor shall take possession of the oil contained within the failed transformer main tank. Nameplate data and outline drawings are included for the failed transformer, spare transformer and grounding transformer. Aerial photos are also included. In addition, a map showing the location of both transformers is included.

A site visit is suggested in order to determine the extent of labor and equipment required to perform the various activities. Please contact Travis Spiehs at (308) 385-5462 x144 to set up an appointment.

## **BIDDING NOTES**

Bids should be submitted with a set mobilization cost and separate prices for each transformer repair. Thus the submittal should include eight (8) separate prices. In addition, a price shall be included for the removal and swap of the substation transformer. Any credit for the oil from the failed transformer shall be clearly shown.

## PROJECT EXECUTION

The project shall be completed as early as possible to avoid winter weather. Quotation should include a lead time and a completion time. The City of Grand Island will be responsible for removing from service and disconnecting each transformer prior to repair. A maximum of four

hours may be required to completely remove from service any given transformer. Only one load serving transformer shall be out of service at any given time. Normal working hours are Monday through Friday, 8:00 am to 5:00 pm. Any switching activities shall be completed during normal working hours.

Switching of substation transformers will be coordinated through Travis Spiehs at Phelps Control Center, (308) 385-5462. A trailer mounted 750 gallon oil tank and a Velcon Model MCP5E two stage oil filtration system will also be available for use by the Contractor.

The contractor shall be responsible for any oil spills, cleanup and disposal of cleaning supplies.

## QUALIFICATIONS

The contractor shall have education, training and experience in the maintenance, testing, inspection and moving of power transformers as described in these specifications. Identification of the primary personnel (those who will be performing the maintenance) and a statement of their qualifications shall be included with the proposal.

ltem	Name	Mfr.	Rating	<b>Gallons of Oil</b>	Serial No.	Maintenance Required
1	Sub A	GE	22.5 MVA	6160	F-961693C	LTC maintenance
2	Sub B South	Westinghouse	22.5 MVA	6160	RDP-19801	Radiator gaskets (2), drain valve
3	Sub C West	Westinghouse	22.5 MVA	7835	RDP-19802	LTC seal leak, valve leaks, radiator leak
4	Sub E West	Siemens	22.5 MVA	4775	TP733	LTC valve, LTC maintenance
5	Sub F South	Waukesha	22.5 MVA	5550	GM971410	LTC door leak, drain valve leaks
6	Sub H North	GE	22.5 MVA	6160	171484-009	LTC leaks, LTC maintenance, main tank seam leak
7	Sub H South	GE	22.5 MVA	6160	F-961693B	LTC Drain Valve
8	Spare	McGraw Edison	22.5 MVA	6935	0-07064-5-2	No Load Tap Changer, LTC tank seam leak, Main tank seam leak

Table 1.

## 1. Substation A Transformer



## Items to be repaired:

LTC Maintenance (see attached maintenance record form)
Replace arcing contacts
Inspect and clean compartment and mechanism
Hand crank mechanism and verify free movement
Test motor mechanism including tap limit switches
Hi-pot test oil
Filter oil and refill

## Notes:

Grand Island will provide arcing contacts.

## 2. Substation B South Transformer







<u>Items to be repaired:</u>
Upper and Lower radiator gasket (2) leaks
Drain valve leak

## Notes:

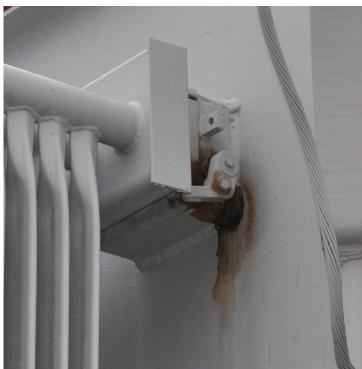
Grand Island will provide a replacement valve.

## 3. Substation C West Transformer









Items to be repaired: LTC seal leak External Valve (2) leaks Radiator leak

Notes: Grand Island will provide replacement valves.

## 4. Substation E West Transformer



## Items to be repaired:

LTC Valve leak

LTC Maintenance (see attached maintenance record form)

Inspect and clean compartment and mechanism Hand crank mechanism and verify free movement Test motor mechanism including tap limit switches Hi-pot test oil Filter oil and refill

## Notes:

Grand Island will provide replacement valve.

## 5. Substation F South Transformer







# Items to be repaired: LTC door leak

Drain valve leak (2)

Notes: Grand Island will provide replacement valves.

## 6. Substation H North Transformer







## <u>Items to be repaired:</u>

LTC Maintenance (see attached maintenance record form)
Replace arcing contacts
Inspect and clean compartment and mechanism
Hand crank mechanism and verify free movement
Test motor mechanism including tap limit switches
Hi-pot test oil

Filter oil and refill

LTC leaks (3) - Door gasket, Valve, Seam Main tank seam leak

## Notes:

Grand Island will provide a replacement valve and arcing contacts.

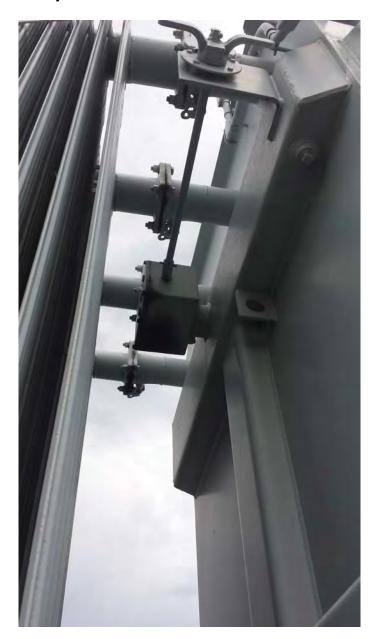
## 7. Substation H South Transformer



<u>Items to be replaced:</u> Drain valve and gasket(s) if needed

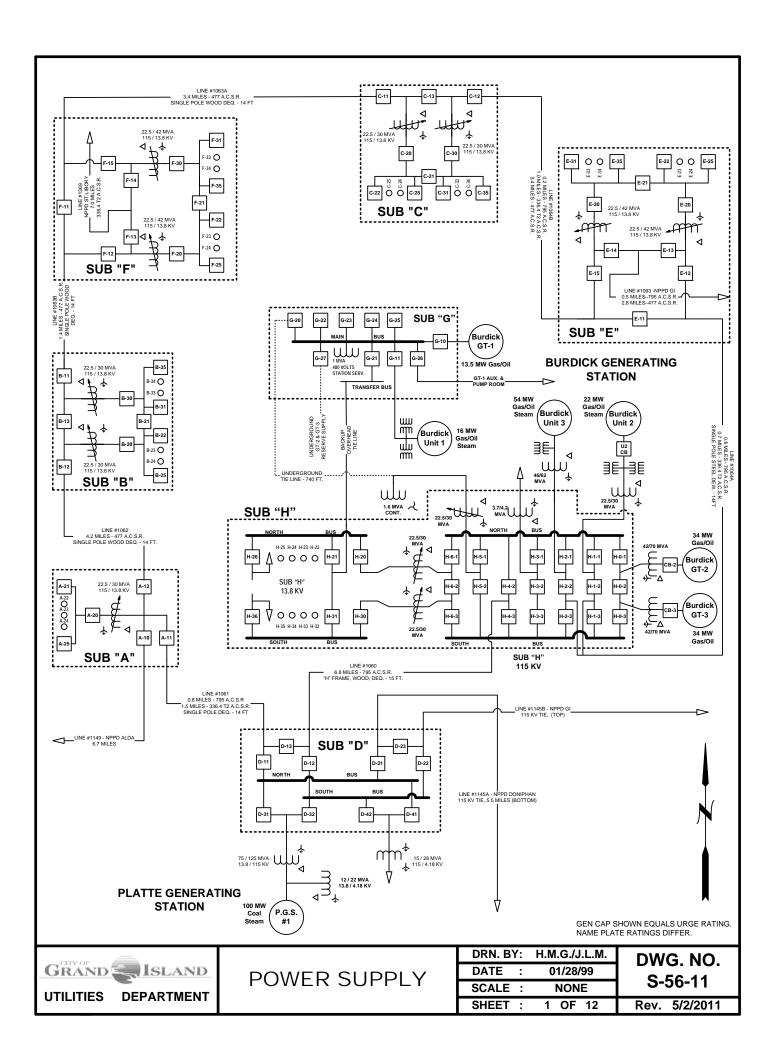
Notes: Grand Island will provide a replacement valve.

## 8. Spare Transformer



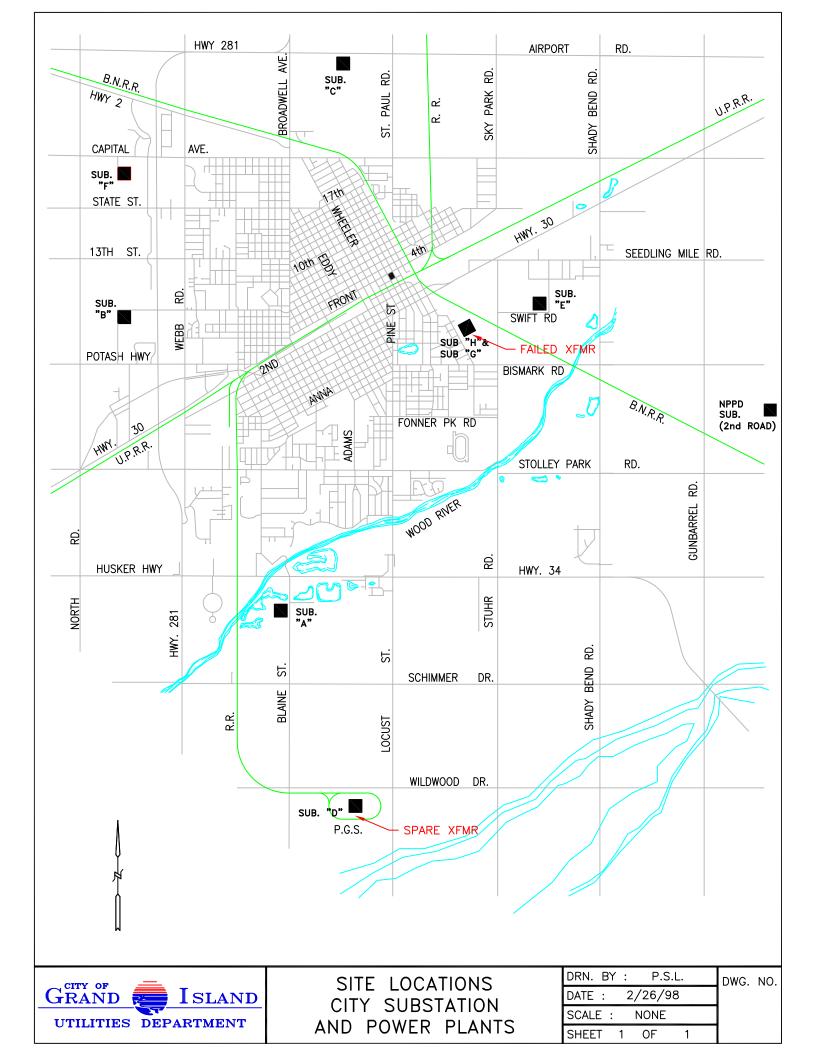


Items to be repaired:
No Load Tap Changer leak
LTC tank seam leak
Main tank seam leak

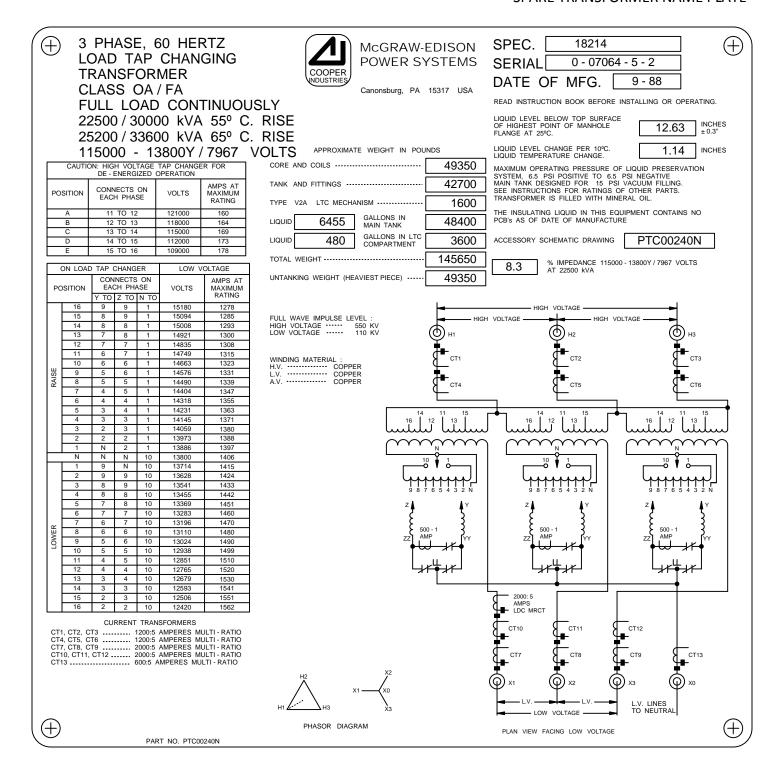


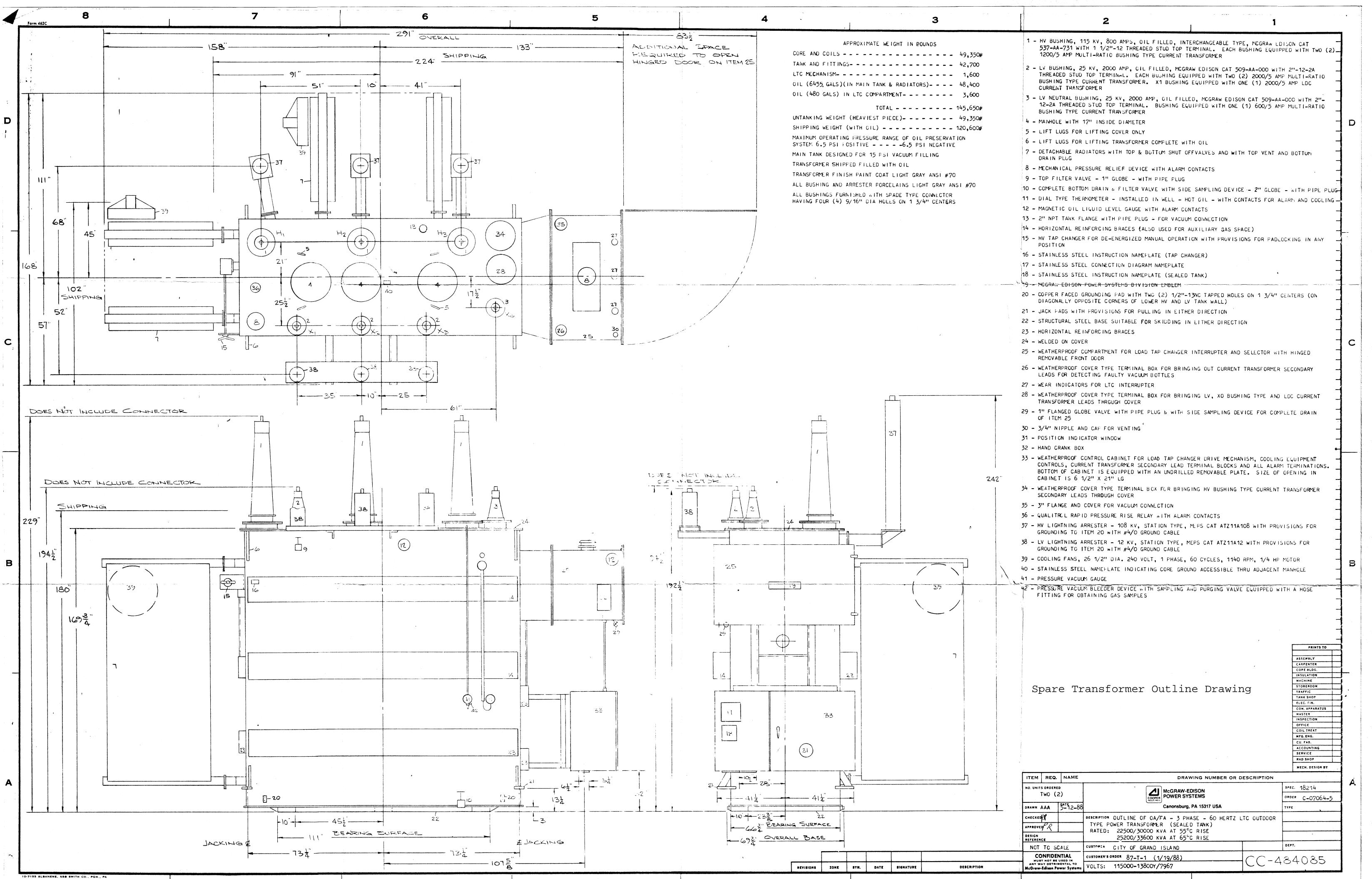
## **Transformer/LTC Maintenance Form**

Date		ransformer Number:	
Location	T	ransformer Name	
Tests Performed/	_		
Results			
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Repairs Performed			
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Other Notes			
Other Notes			
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	Nicono		Data
	Name:		Date:

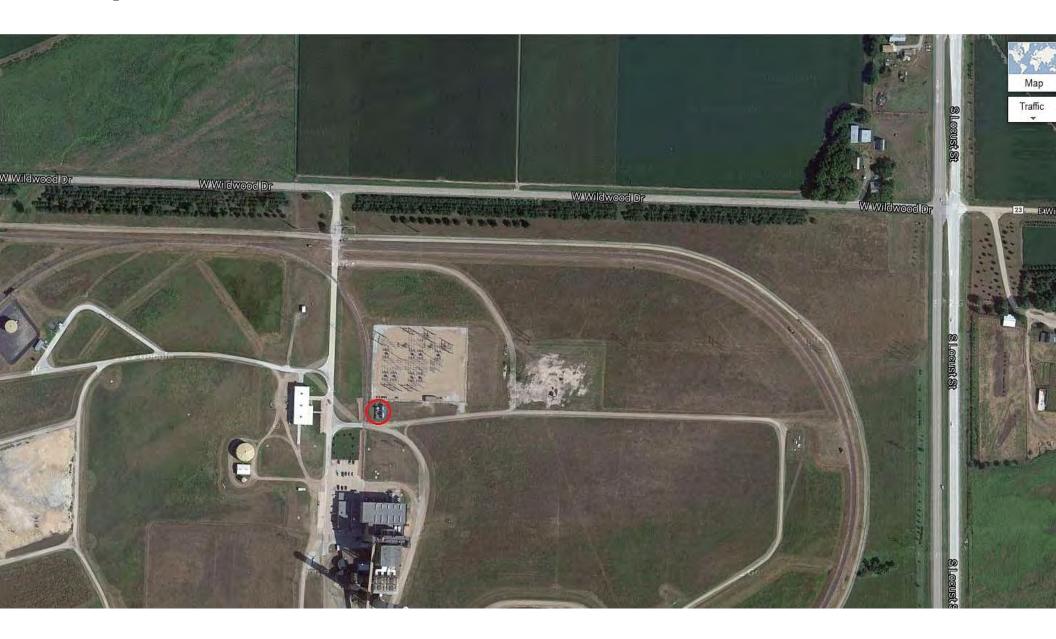


## SPARE TRANSFORMER NAME PLATE





Spare Transformer Location



# ELECTRIC

TRANSFORMER THREE PHASE 60 CYCL(1) NO. F-961692 CLASS OA/FA VOLTAGE RATING 115000GRDY/66400 - 13800 L V WINDING CONNECTIONS KVA RATING 22500 CONTINUOUS 55 C RISE SELF COOLED **AMP** REVERSIN MECHANISM KVA RATING 30000 CONTINUOUS 55 C RISE FORCED AIR **VOLTS** 33600 KVA RATING 33600 CONTINUOUS 65 C RISE FORCED AIR DIAL CONNECTS **SWITCH** KVA CONNECTS POS A TO B TO IMPEDANCE VOLTS 7.98 % 115000GRDY - 13800 VOLTS AT 22500 KVA 15180 1278 16 L L H V WINDING CONNECTIONS BASIC IMPULSE INSULATION LEVELS 15094 1285 15 L K AMP K ITEM ΚV 15007 1293 14 K **VOLTS** DIAL 33600 14921 1300 13 K Н Н3 POS H<sub>1</sub> H<sub>2</sub> 550 KVA 14835 1308 12 Н Н L-L X <sub>1</sub>  $\overline{X}_2$ 110 14749 1315 11 Н G 120750 69720 161 Η<sub>0</sub> М 110 14662 1323 10 G 117875 2 68060 165 14576 1331 9 G F 115000 66400 169 3 TO APPROXIMATE WEIGHTS IN POUNDS 14490 1339 8 7 F 4 112120 64730 173 147600 TOTAL 14404 1347 F Ε 109245 63070 176 Р UNTANKING 65800 6 F 14317 1355 F TANK AND FITTINGS 37300 F 14231 1363 5 D MAIN TANK 10C OIL 5035 GAL. 37500 14145 1371 4 D D LTC HSG 10C OIL 430 GAL. 14059 1380 3 D С RADIATORS 10C OIL 515 GAL. 13972 1388 2 1 С 13886 1397 OPEN 13800 N М M 1 М 13714 L LIQUID LEVEL CHANGES .94 INCH PER 10C CHANGE IN LIQUID 2 13627 Τ L 3 TEMPERATURE. 13541 Κ K LIQUID LEVEL BELOW TOP SURFACE OF THE HIGHEST POINT OF 13455 4 K HIGHEST MANHOLE FLANGE AT 25 C IS 12 INCHES. 13369 5 K Н MAXIMUM OPERATING PRESSURES OF LIQUID PRESERVATION 13282 6 Н Н М 13196 G SYSTEM 7.5 POUNDS POSITIVE TO 5 POUNDS NEGATIVE. 13110 1406 8 G G TANK SUITABLE FOR 14.7 POUNDS VACUUM FILLING. TO 13024 9 G LDC-CT IS 600:0.2 AMP FOR USE WITH LOAD TAP CHANGER. F F 12937 10 ■ = POLARITY MARK F Q F

FOR STEP DOWN OPERATION

11

12 F

13 F

14 D

15 D

16

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12851

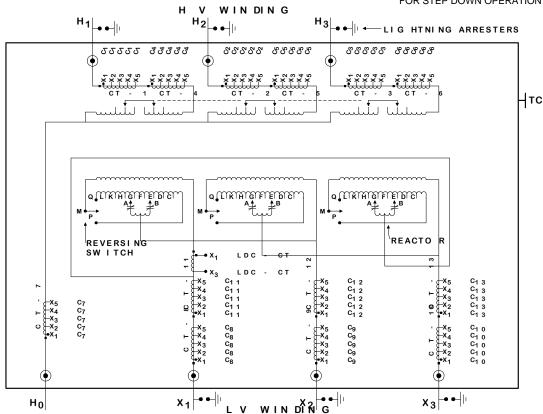
12765

12679

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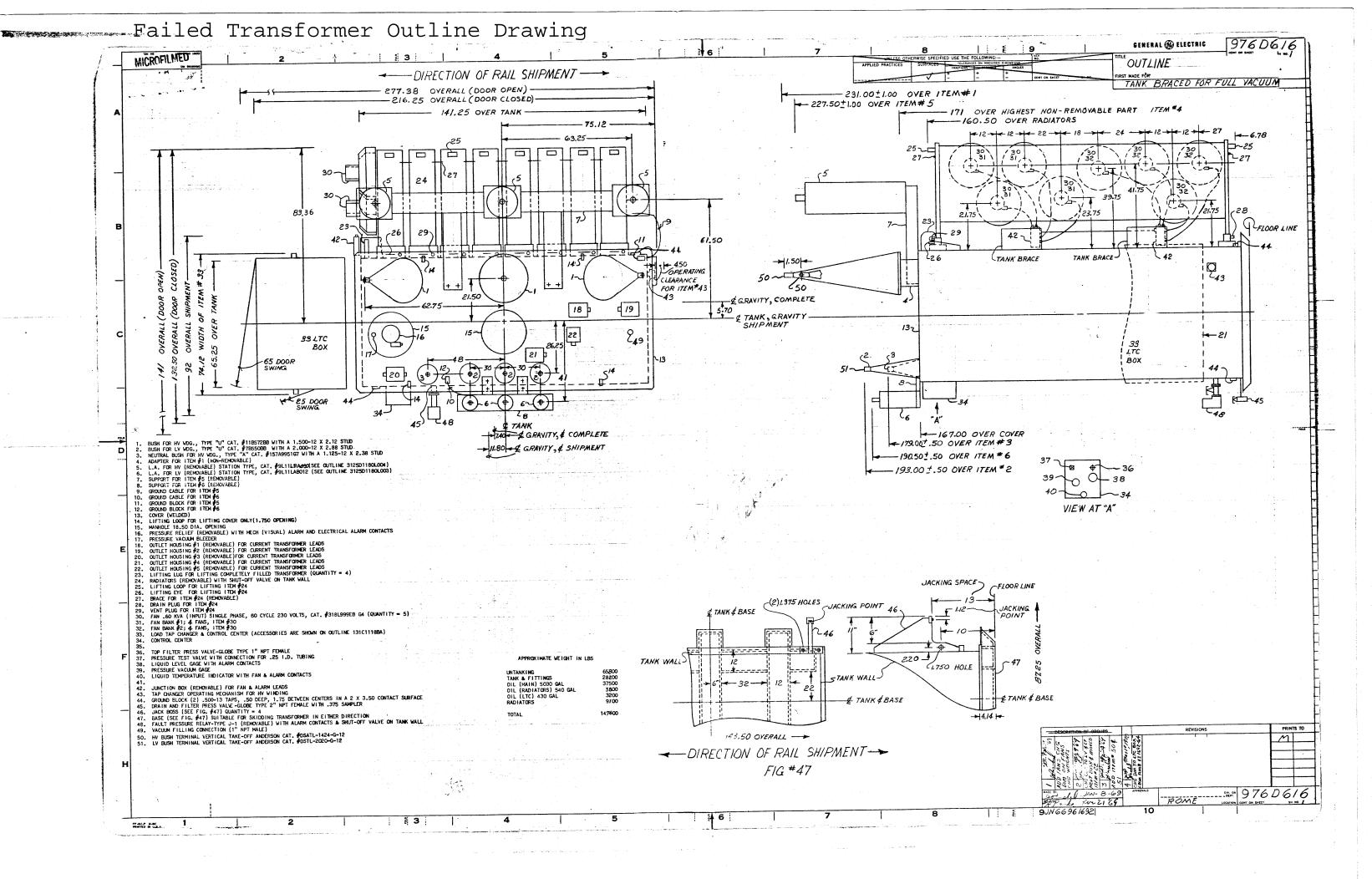
SUITABLE FOR OPERATION WITH THE NEUTRAL EITHER SOLIDLY GROUNDED

CONSISTENT WITH THE INSULATION LEVELS SHOWN ON THIS NAMEPLATE.

FREQUENCY AND IMPULSE VOLTAGES FROM NEUTRAL TO GROUND TO VALUES

OR GROUNDED THROUGH AN IMPEDANCE WHICH WILL LIMIT THE LOW

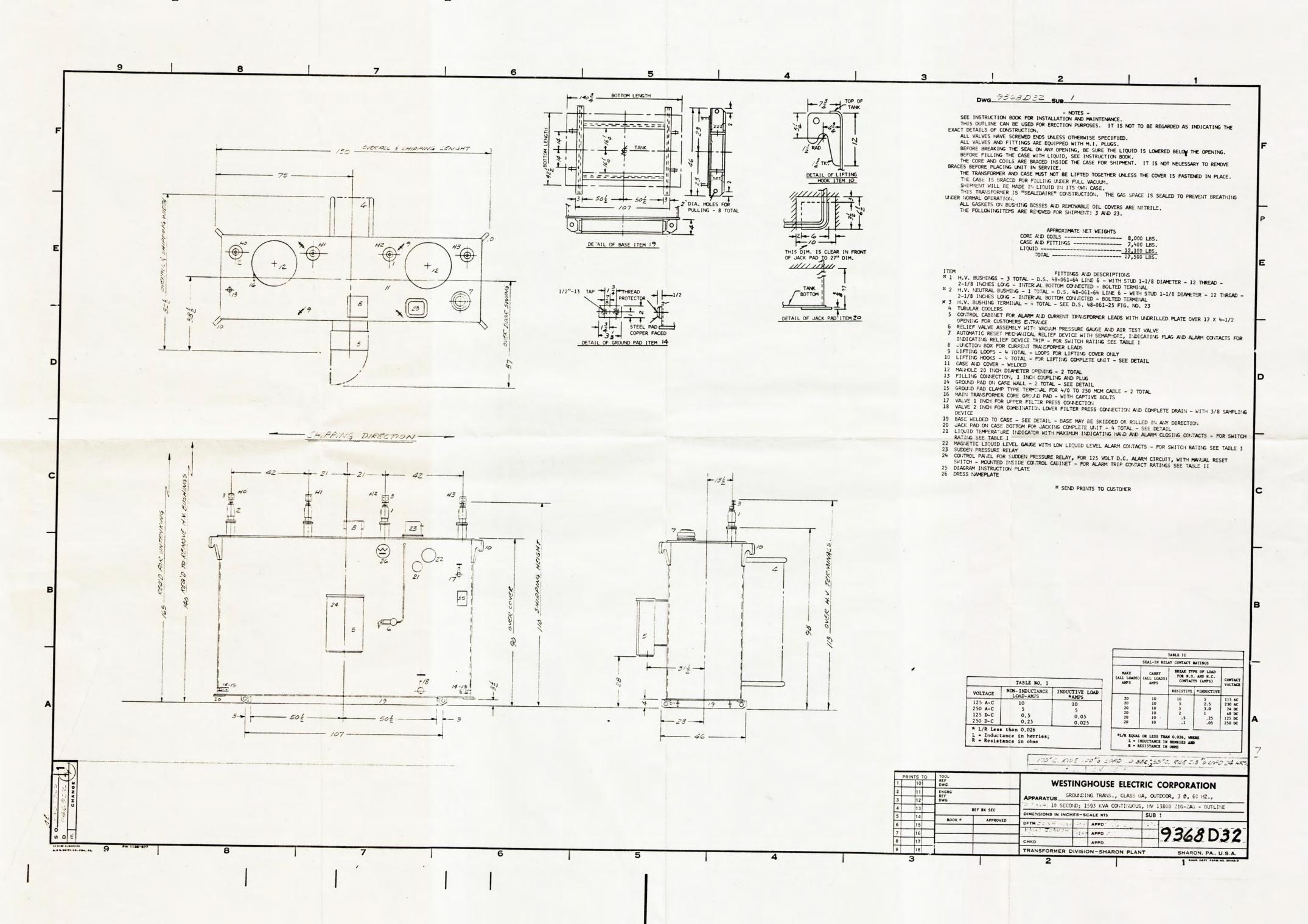
NP 138C7408



Failed Transformer Location - Shown in Red Grounding Transformer Location - Shown in Green









#### TRANSFORMER

F-961693C CLASS OA/FA THREE PHASE 60 CYCLE

VOLTAGE RATING 115000 - 13800Y/7970 KVA RATING 22500 CONTINUOUS 55 C RISE SELF COOLED KVA RATING 30000 CONTINUOUS 55 C RISE FORCED AIR KVA RATING 33600 CONTINUOUS 65 C RISE FORCED AIR

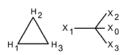
### IMPEDANCE VOLTS 8.21 % 115000 - 13800Y VOLTS AT 22500 KVA

H V WINDING CONNECTIONS								
VOLTS	AMP 33600 KVA	DIAL POS						
120750	161	1						
117875	165	2						
115000	169	3						
112120	173	4						
109245	178	5						

BASIC IMPULSE	BASIC IMPULSE INSULATION LEVELS								
ITEM									
H <sub>1</sub> H <sub>2</sub> H <sub>3</sub>	550 110								
70 71 72 73									

TOTAL UNTANKING TANK AND FITTINGS

APPROXIMATE WEIGHTS IN POUNDS 172700 77000 42900 MAIN TANK 10C OIL 6160 GAL. 45900 LTC HSG 10C OIL 430 GAL. 3200 RADIATORS 10C OIL 490 GAL. 3700



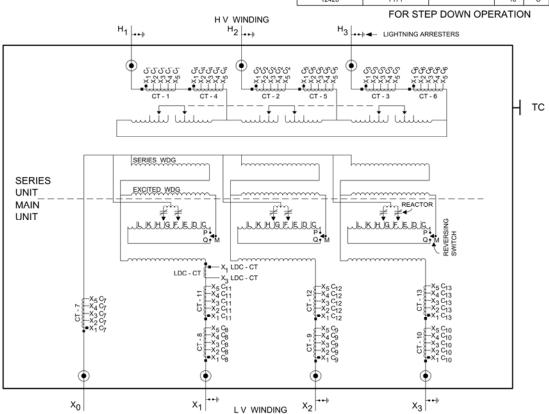
LIQUID LEVEL CHANGES .91 INCH PER 10C CHANGE IN LIQUID TEMPERATURE.

LIQUID LEVEL BELOW TOP SURFACE OF THE HIGHEST POINT OF HIGHEST MANHOLE FLANGE AT 25 C IS 12 INCHES. MAXIMUM OPERATING PRESSURES OF LIQUID PRESERVATION SYSTEM 7.5 POUNDS POSITIVE TO 5 POUNDS NEGATIVE. TANK SUITABLE FOR 14.7 POUNDS VACUUM FILLING. LDC-CT IS 1200:0.2 AMP FOR USE WITH LOAD TAP CHANGER.

= POLARITY MARK

CT'S - 1, 2, 3, 4, 5, 6 ARE 1200:5 AMP CT'S - 8, 9, 10, 11, 12, 13 ARE 2000:5 AMP CT-7 IS 600:5 AMP

VOLTS         AMP         MECHANISM         REVERSING           33600         SWITCH         SWITCH           L - L         L - N         DIAL POS ATO BTO SOLUTION         CONNECTS           15180         8764         1278         16 L L         L           15094         8714         1285         15 L K         K           15007         8665         1293         14 K K K         K           14921         8615         1300         13 K H H         H           14835         8565         1308         12 H H G         H           14749         8515         1315         11 H G         M           14662         8465         1323         10 G G         G           14490         8366         1339         9 G F         T           14490         8366         1339         8 F F         T           14404         8316         1347         7 F E         E           14317         8266         1355         E         D           14231         8216         1363         5 E         D           14145         8167         1371         4 D         D           14037		LV WI	NDING CONNEC	TIC	ONS			
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L - L         L - N         KVA         POS	VOI	LTS	33600					SWITCH
L-L L-N POS ATO BTO CONNECTS  15180 8764 1278 16 L L K 15094 8714 1285 15 L K 15007 8665 1293 14 K K K 14921 8615 1300 13 K H 14835 8565 1308 12 H H 14749 8515 1315 11 H G 14662 8465 1323 10 G G G 14576 8416 1331 9 G F 14490 8366 1339 8 8 F F 14490 8366 1339 8 8 F F 14404 8316 1347 ₹ 7 F E 14317 8266 1355 6 E E 14231 8216 1383 5 E D 14145 8167 1371 4 D D 14059 8117 1380 3 D C					DIAL	CONN	IECTS	
15094 8714 1285 15 L K 15007 8665 1293 14 K K 14921 8615 1300 13 K H 14835 8565 1308 12 H H 14749 8515 1315 11 H G 14662 8465 1323 10 G G G 14576 8416 1331 9 G F 14490 8366 1339 8 8 F F 14490 8366 1339 8 8 F F 14404 8316 1347 ₹ 7 F E 14317 8266 1355 6 E E 14231 8216 1363 5 E D 14145 8167 1371 4 D D 14059 8117 1380 3 D C	L-L	L-N	KVA	l	POS	А ТО	вто	CONNECTS
15007 8665 1293 14 K K 13 K H 14921 8615 1300 13 K H 14835 8565 1308 12 H H 15	15180	8764	1278	$\top$	16	L	L	
14921     8615     1300     13     K     H       14835     8565     1308     12     H     H       14749     8515     1315     11     H     G       14662     8465     1323     10     G     G       14576     8416     1331     9     G     F       14490     8366     1339     8     F     F       14404     8316     1347     7     F     E       14317     8266     1355     6     E     E     E       14231     8216     1363     5     E     D       14145     8167     1371     4     D     D       14059     8117     1380     3     D     C	15094	8714	1285	1 -	15	L	к	1
14835     8565     1308     12     H     H       14749     8515     1315     11     H     G       14662     8465     1323     10     G     G       14576     8416     1331     9     G     F       14490     8366     1339     8     F     F       14404     8316     1347     ₹     7     F     E       14317     8266     1355     6     E     E     E       14231     8266     1363     5     E     D       14145     8167     1371     4     D     D       14059     8117     1380     3     D     C	15007	8665	1293	1 -	14	к	к	1
14749     8515     1315     11     H     G       14662     8465     1323     10     G     G       14576     8416     1331     9     G     F       14490     8366     1339     8     F     F       14404     8316     1347     €     7     F     E       14317     8266     1355     6     E     E       14231     8216     1363     5     E     D       14145     8167     1371     4     D     D       14059     8117     1380     3     D     C	14921	8615	1300	1 -	13	к	н	1
14662 8465 1323 10 G G G 14576 8416 1331 9 G F 14490 8366 1339 8 8 F F F 14404 8316 1347 ₹ 7 F E 144317 8266 1355 6 E E D 14231 8216 1363 5 E D D 14145 8167 1371 4 D D D 14059 8117 1380 3 D C	14835	8565	1308	1 -	12	н	н	1
14662     8465     1323     10     G     G       14576     8416     1331     9     G     F       14490     8366     1339     8     F     F       14404     8316     1347     7     F     E       14317     8266     1355     6     E     E     E       14231     8216     1363     5     E     D       14145     8167     1371     4     D     D       14059     8117     1380     3     D     C	14749	8515	1315	1 -	11	н	G	1 м
14490     8366     1339     ₩ 8     F     F       14404     8316     1347     ₹ 7     F     E       14317     8266     1355     6     E     E       14231     8216     1363     5     E     D       14145     8167     1371     4     D     D       14059     8117     1380     3     D     C	14662	8465	1323	1 -	10	G	G	1 ""
14404 8316 1347	14576	8416	1331	1 -	9	G	F	1
14317         8266         1355         6         E         E           14231         8216         1363         5         E         D           14145         8167         1371         4         D         D           14059         8117         1380         3         D         C	14490	8366	1339	끯	8	F	F	то
14231 8216 1363 5 E D 14145 8167 1371 4 D D 14059 8117 1380 3 D C	14404	8316	1347	¥	7	F	E	]
14231 8216 1363 5 E D  14145 8167 1371 4 D D  14059 8117 1380 3 D C	14317	8266	1355	1 -	6	E	E	1 _
14059 8117 1380 3 D C	14231	8216	1363	1 -	5	E	D	1 P
	14145	8167	1371	1 -	4	D	D	1
42072 9067 4299 2 C C	14059	8117	1380	1 -	3	D	С	1
13972   0007   1388   2   C   C	13972	8067	1388	1 7	2	С	С	]
13886 8017 1397 1 C M	13886	8017	1397	1 1	1	С	М	1
13800 7967 N M M	13800	7967		1 '	N	М	М	]
13714 7918 1 M L	13714	7918		-	1	М	L	
13627 7868 2 L L	13627	7868		-	2	L	L	1
13541 7818 3 L K	13541	7818		-	3	L	к	1
13455 7768 4 K K	13455	7768		-	4	к	к	]
13369 7718 5 K H	13369	7718		-	5	К	н	]
13282 7669 6 H H M	13282	7669			6	Н	Н	M
13196 7619 <u>cc</u> 7 H G	13196	7619		2	7	н	G	
13110 7569 1406 8 G G	13110	7569	1406	N.	8	G	G	TO.
13024 7519 9 G F	13024	7519		12	9	G	F	] 10
12937 7469 10 F F	12937	7469		1	10	F	F	
12851 7420 11 F E Q	12851	7420			11	F	Е	Q
12765 7370 12 E E	12765	7370			12	Е	Е	
12679 7320 13 E D	12679	7320			13	Е	D	
12592 7270 14 D D	12592	7270			14	D	D	
12506 7220 15 D C	12506	7220			15	D	С	
12420 7171 16 C C	12420	7171		L	16	С	С	



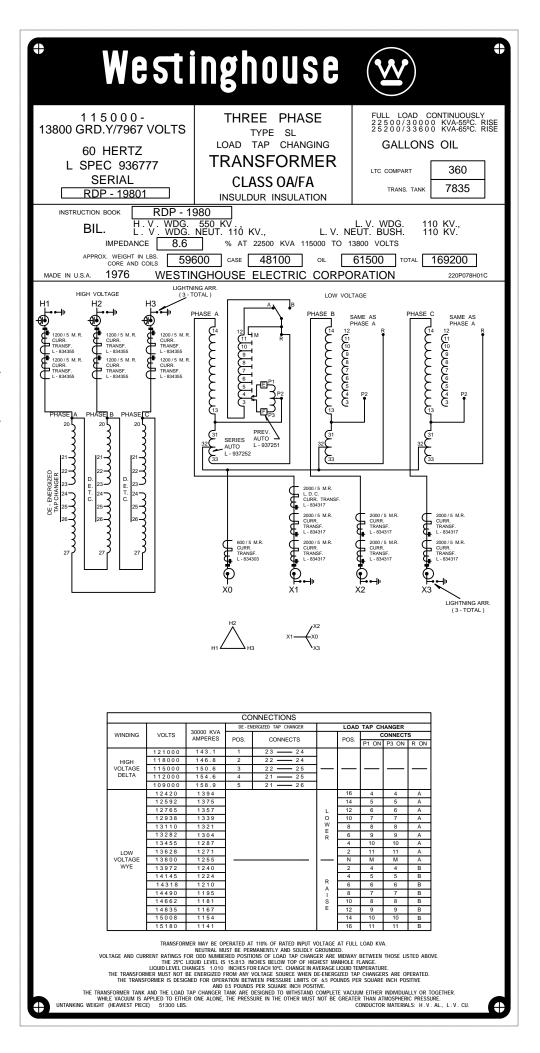
ROME, GEORGIA

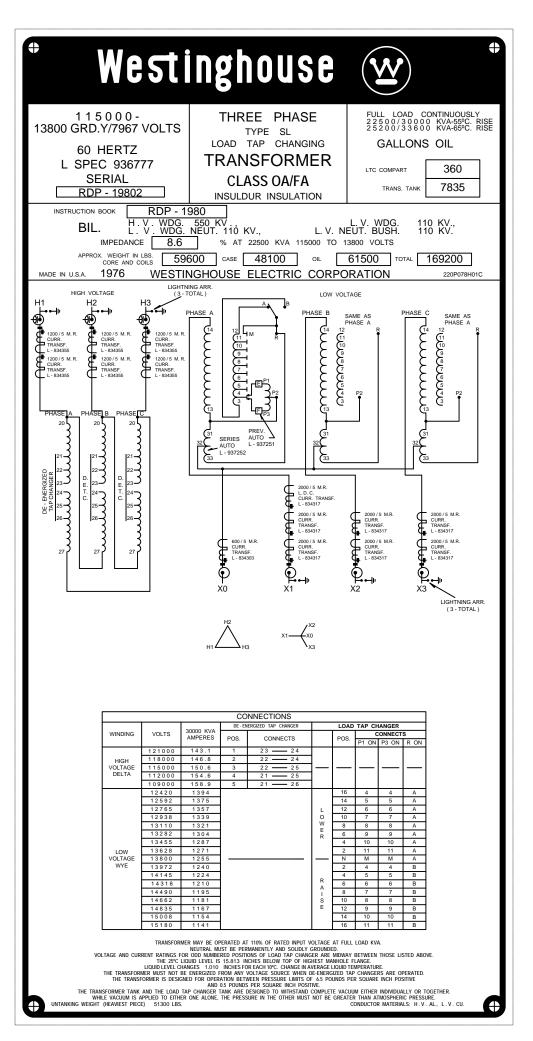
BEFORE INSTALLING OR OPERATING READ INSTRUCTIONS GEK - 18634

NP 138C4899

CAUTION!

MADEIN U.S.A.





## WAUKESHA ELECTRIC SYSTEMS

A UNIT OF GENERAL SIGNAL PO BOX 268 - GOLDSBORO NC 27533 ISO 9001 **CERTIFIED** 

WAUKESHA LOAD TAP CHANGING POWER TRANSFORMER

SER. NO. GM 971411 3-PHASE **CLASS** DA/FA /FA 60 HZ MVA 22.5/30.0/37.5 CONT. TEMP. RISE 55° C MVA 25.2/33.6/42.0 CONT. TEMP. RISE 65° C HV 115000 DELTA VOLTS BIL 550 K۷ LV 13800GRDY/7967 **VOLTS** BIL 110 K۷ LV NEUTRAL BIL 110 K۷ **IMPEDANCE** % AT 115000-13800 VOLTS AND 22.5 MVA

BUSHING CURRENT TRANSFORMER								
ACCURACY CLASS C800 CT:A,B,C,D,E,F								
CURRENT TAP CURRENT TAP								
100:5	X2 - X3	600:5	X2 - X4					
200:5	X1 - X2	800:5	X1 - X4					
300:5	X1 - X3	900:5	X3 - X5					
400:5	X4 - X5	1000:5	X2 - X5					
500:5	X3 - X4	1200:5	X1 - X5					

BUSHING CURRENT TRANSFORMER MULTI-RATIO RELAYING ACCURACY CLASS CT:G

TAP

X2 - X3

X1 - X2

CURRENT RATIO

300:5

400:5

CURRENT

50:5

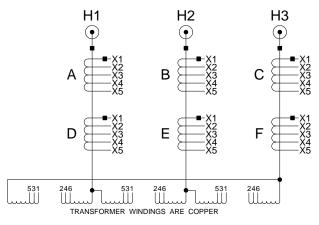
100:5

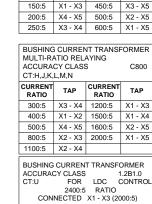
C800

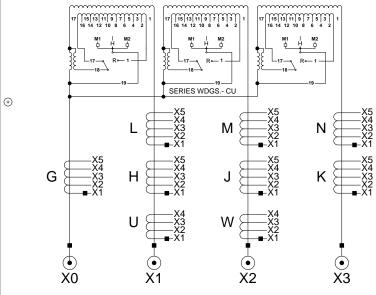
TAP

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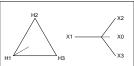






BUSHIN	IG CURREN	T TRANSFO	RMER
ACCUR	ACY CLASS		C50
CT:W	FOR WIND	ING TEMP.	EQUIP.
	2400:5	RATIO	
CC	NNECTED	X1 - X3 (20	00:5)

HIGH VOLTAGE TAPCHANGER								
DE-ENERGIZED OPERATION								
VOLTS AMPS AT L - L 42.0 MVA POS CON								
120750	201	1	1 - 2					
117875	206	2	2 - 3					
115000	211	3	3 - 4					
112125	216	4	4 - 5					
109250	222	5	5 - 6					



					LOW VO	DLTAGE					
VOLTS	AMPS AT	TYPE UZD LOAD TAP CHANGER 600 AMP RATING		600 AMP RATING				TYPE UZD LOAD TAP CHANGER 600 AMP RATING			
L-L	42.0 MVA	POS		NECTS ECTION	H	VOLTS L - L	RATED AMPS	POS		NECTS ECTION	H CONNECTS
			RAISE	LOWER	CONTECTO				RAISE	LOWER	CONTILO
15180	1597	16R	18-1	18-1	17-19	13800		N	18-17	18-1	18-19
15094	1607	15R	18-1	18-1	16-19	13800		LN	18-17	18-17	17-19
15008	1616	14R	18-1	18-1	15-19	13714		1L	18-17	18-17	16-19
14921	1625	13R	18-1	18-1	14-19	13628		2L	18-17	18-17	15-19
14835	1635	12R	18-1	18-1	13-19	13541		3L	18-17	18-17	14-19
14749	1644	11R	18-1	18-1	12-19	13455		4L	18-17	18-17	13-19
14663	1654	10R	18-1	18-1	11-19	13369		5L	18-17	18-17	12-19
14576	1664	9R	18-1	18-1	10-19	13283		6L	18-17	18-17	11-19
14490	1673	8R	18-1	18-1	9-19	13196		7L	18-17	18-17	10-19
14404	1683	7R	18-1	18-1	8-19	13110	1757	8L	18-17	18-17	9-19
14318	1694	6R	18-1	18-1	7-19	13024		9L	18-17	18-17	8-19
14231	1704	5R	18-1	18-1	6-19	12938		10L	18-17	18-17	7-19
14145	1714	4R	18-1	18-1	5-19	12851		11L	18-17	18-17	6-19
14059	1725	3R	18-1	18-1	4-19	12765		12L	18-17	18-17	5-19
13973	1735	2R	18-1	18-1	3-19	12679		13L	18-17	18-17	4-19
13886	1746	1R	18-1	18-1	2-19	12593		14L	18-17	18-17	3-19
13800	1757	RN	18-1	18-1	1-19	12506		15L	18-17	18-17	2-19
13800	1757	N	18-17	18-1	18-19	12420	1	16L	18-17	18-17	1-19

OIL LEVEL BELOW TOP SURFACE OF THE HIGHEST POINT OF THE HIGHEST MANHOLE FLANGE AT 25°C IS 17.5 INCHES.

OIL LEVEL CHANGES 0.66 INCHES PER 10°C CHANGE

OPERATING PRESSURE OF OIL PRESERVATION SYSTEM IS 5 LBF/IN $^2$  POSITIVE TO 0.5 LBF/IN $^2$  POSITIVE.

TANK DESIGNED FOR 10 LBF/IN2 POSITIVE AND FULL VACUUM FILLING.

ALTITUDE 3300 FEET ABOVE SEA LEVEL

INSTRUCTION BOOK NO: 9300

APPROXIMATE	LBS.	
CORE & COIL (UNTAI	NKING WEIGHT)	80625
TANK, FITTINGS & RA	ADIATORS	36200
RADS. (BOLT ON)	7756 LBS.	
OIL - MAIN TANK	5217 GALS	
OIL - TAPCHANGER		
COMPARTMENT	100 GALS	
OIL - RADIATORS	333 GALS	
OIL - TOTAL	5650 GALS	42375
TOTAL WEIGHT		159200

DESIGN NO. 5174346T00 DATE OF MANUFACTURE:

+ FOR STEP DOWN OPERATION

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## WAUKESHA ELECTRIC SYSTEMS

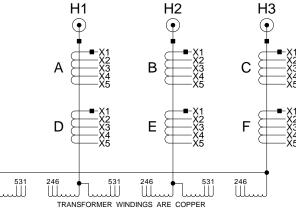
A UNIT OF GENERAL SIGNAL PO BOX 268 - GOLDSBORO NC 27533 ISO 9001 **CERTIFIED** 

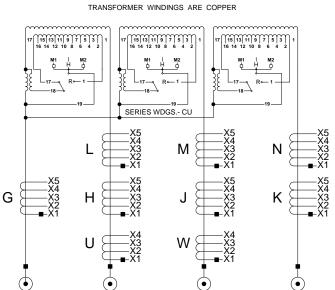
WAUKESHA LOAD TAP CHANGING POWER TRANSFORMER

SER. NO. GM 971410 **CLASS** 3-PHASE DA/FA /FA 60 HZ MVA 22.5/30.0/37.5 CONT. TEMP. RISE 55° C MVA 25.2/33.6/42.0 CONT. TEMP. RISE 65° C HV 115000 DELTA VOLTS BIL 550 K۷ LV 13800GRDY/7967 **VOLTS** BIL 110 K۷ LV NEUTRAL BIL 110 K۷ **IMPEDANCE** % AT 115000-13800 VOLTS AND 22.5 MVA

BUSHING CURRENT TRANSFORMER MULTI-RATIO RELAYING ACCURACY CLASS C800 CT:A,B,C,D,E,F						
CURRENT RATIO	TAP CURRENT TAP					
100:5	X2 - X3	X2 - X3 600:5				
200:5	800:5	X1 - X4				
300:5	X1 - X3	900:5	X3 - X5			
400:5	X4 - X5	1000:5	X2 - X5			
500:5	X3 - X4	1200:5	X1 - X5			

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BUSHING CURRENT TRANSFORMER MULTI-RATIO RELAYING ACCURACY CLASS C800 CT:G						
CURRENT RATIO	TAP	CURRENT RATIO	TAP			
50:5	50:5 X2 - X3 300:5 X					
100:5 X1 - X2 400:5 X1 - X4						
150:5	X1 - X3	450:5	X3 - X5			
200:5	X4 - X5	500:5	X2 - X5			
250:5 X3 - X4 600:5 X1 - X5						

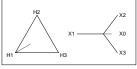
BUSHING CURRENT TRANSFORMER MULTI-RATIO RELAYING							
ACCURA	ACCURACY CLASS C800 CT:H,J,K,L,M,N						
CURRENT TAP CURRENT TAP							
300:5	X3 - X4	X1 - X3					
400:5							
500:5	X4 - X5	1600:5	X2 - X5				
800:5	X2 - X3	2000:5	X1 - X5				
1100:5	X2 - X4						

BUSHING CURRENT TRANSFORMER ACCURACY CLASS 1.2B1.0 CONTROL U FOR LDC CONTI 2400:5 RATIO CONNECTED X1 - X3 (2000:5)

BUSHING CURRENT TRANSFORMER ACCURACY CLASS C50
CT:W FOR WINDING TEMP. EQUIP. 2400:5 RATIO CONNECTED X1 - X3 (2000:5)

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HIGH VOLTAGE TAPCHANGER DE-ENERGIZED OPERATION					
VOLTS AMPS AT L - L 42.0 MVA POS CONNECTS					
120750	201	1	1 - 2		
117875	206	2	2 - 3		
115000	211	3	3 - 4		
112125	216	4	4 - 5		
109250 222 5 5 - 6					



	LOW VOLTAGE										
VOLTS L-L	AMPS AT 42.0 MVA	TYPE UZD LOAD TAP CHANGER 600 AMP RATING				VOLTS	RATED	TYF		OAD TAP O MP RATIN	
		POS		NECTS ECTION	H CONNECTS	L-L	AMPS	POS		NECTS ECTION	H CONNECTS
			RAISE	LOWER	00:11120:0				RAISE	LOWER	0011112010
15180	1597	16R	18-1	18-1	17-19	13800		N	18-17	18-1	18-19
15094	1607	15R	18-1	18-1	16-19	13800		LN	18-17	18-17	17-19
15008	1616	14R	18-1	18-1	15-19	13714		1L	18-17	18-17	16-19
14921	1625	13R	18-1	18-1	14-19	13628	1	2L	18-17	18-17	15-19
14835	1635	12R	18-1	18-1	13-19	13541	1	3L	18-17	18-17	14-19
14749	1644	11R	18-1	18-1	12-19	13455	1	4L	18-17	18-17	13-19
14663	1654	10R	18-1	18-1	11-19	13369	1	5L	18-17	18-17	12-19
14576	1664	9R	18-1	18-1	10-19	13283		6L	18-17	18-17	11-19
14490	1673	8R	18-1	18-1	9-19	13196	1	7L	18-17	18-17	10-19
14404	1683	7R	18-1	18-1	8-19	13110	1757	8L	18-17	18-17	9-19
14318	1694	6R	18-1	18-1	7-19	13024	1	9L	18-17	18-17	8-19
14231	1704	5R	18-1	18-1	6-19	12938	1	10L	18-17	18-17	7-19
14145	1714	4R	18-1	18-1	5-19	12851	1	11L	18-17	18-17	6-19
14059	1725	3R	18-1	18-1	4-19	12765	1	12L	18-17	18-17	5-19
13973	1735	2R	18-1	18-1	3-19	12679	1	13L	18-17	18-17	4-19
13886	1746	1R	18-1	18-1	2-19	12593	1	14L	18-17	18-17	3-19
13800	1757	RN	18-1	18-1	1-19	12506	1	15L	18-17	18-17	2-19
13800	1757	N	18-17	18-1	18-19	12420	1	16L	18-17	18-17	1-19

OIL LEVEL BELOW TOP SURFACE OF THE HIGHEST POINT OF THE HIGHEST MANHOLE FLANGE AT 25°C IS 17.5 INCHES.

OIL LEVEL CHANGES 0.66 INCHES PER  $10^{\circ}\text{C}$  CHANGE IN OIL TEMPERATURE.

OPERATING PRESSURE OF OIL PRESERVATION SYSTEM IS 5 LBF/IN $^2$  POSITIVE TO 0.5 LBF/IN $^2$  POSITIVE.

TANK DESIGNED FOR 10 LBF/IN2 POSITIVE AND FULL VACUUM FILLING.

ALTITUDE 3300 FEET ABOVE SEA LEVEL

INSTRUCTION BOOK NO: 9300

APPROXIMATE	LBS.	
CORE & COIL (UNTAI	NKING WEIGHT)	80625
TANK, FITTINGS & RA	ADIATORS	36200
RADS. (BOLT ON)	7756 LBS.	
OIL - MAIN TANK		
OIL - TAPCHANGER		
COMPARTMENT	100 GALS	
OIL - RADIATORS	333 GALS	
OIL - TOTAL	5650 GALS	42375
TOTAL WEIGHT		159200

DESIGN NO. 5174346T00 DATE OF MANUFACTURE:

1757 FOR STEP DOWN OPERATION

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# GENERAL (%) ELECTRIC

TRANSFORMER

NO. F-961693A CLASS OA/FA THREE PHASE 60 CYCLE

VOLTAGE RATING 115000 – 13800Y/7970

KVA RATING 22500 CONTINUOUS 55 C RISE SELF COOLED

KVA RATING 30000 CONTINUOUS 55 C RISE FORCED AIR KVA RATING 33600 CONTINUOUS 65 C RISE FORCED AIR

#### IMPEDANCE VOLTS 8.83 % 115000 - 13800Y VOLTS AT 22500 KVA

H V WINDING CONNECTIONS					
VOLTS	AMP 33600 KVA	DIAL POS			
120750	161	1			
117875	165	2			
115000	169	3			
112120	173	4			
109245	178	5			

BASIC IMPULSE INSULATION LEVELS

ITEM KV

H1 H2 H3 550

X0 X1 X2 X3 110

APPROXIMATE WEIGHTS IN POUNDS TOTAL 172700 UNTANKING 77000 ANN AND FITTINGS 42900 MAIN TANK 10C OIL 6160 GAL. 45900 LTC HSG 10C OIL 430 GAL. 3200 RADIATORS 10C OIL 490 GAL. 3700

LIQUID LEVEL CHANGES .91  $\,$  INCH PER 10C CHANGE IN LIQUID TEMPERATURE.

LIQUID LEVEL BELOW TOP SURFACE OF THE HIGHEST POINT OF HIGHEST MANHOLE FLANGE AT 25 C IS 12 INCHES.

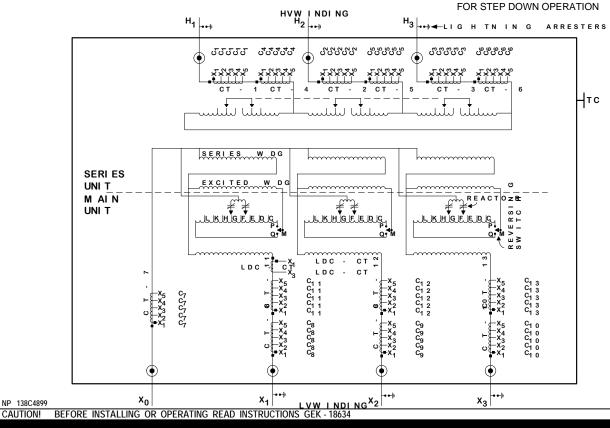
MAXIMUM OPERATING PRESSURES OF LIQUID PRESERVATION SYSTEM 7.5 POUNDS POSITIVE TO 5 POUNDS NEGATIVE. TANK SUITABLE FOR 14.7 POUNDS VACUUM FILLING.

LDC-CT IS 1200:0.2 AMP FOR USE WITH LOAD TAP CHANGER.

= POLARITY MARK

CT'S - 1, 2, 3, 4, 5, 6 ARE 1200:5 AMP CT'S - 8, 9, 10, 11, 12, 13 ARE 2000:5 AMP CT-7 IS 600:5 AMP

VOLTS		L V WINDING CONNECTIONS						
VOLTS			AMP	M	MECHANISM		REVERSING	
L-L L-N	VOI	LTS	33600	IVI			SWITCH	
L-L L-N			K//A		CONN	IECTS		
15094 8714 1285 15007 8665 1293 144 K K K 14921 8615 1300 130 K H H 14835 8565 1308 124749 8515 1315 1315 111 H G 14662 8465 1323 10 G G G G G G G G G G G G G G G G G G	L-L	L - N	NVA	POS	A TO	вто	CONNECTS	
15007     8665     1293       14921     8615     1300       14835     8565     1308       14749     8515     1315       14662     8465     1323       14576     8416     1331     9 G F       14490     8366     1339     8 F F     F       14404     8316     1347     7 F E     E       14317     9266     1355     6 E E     E       14231     8216     1363     5 E D     D       14445     8167     1371     4 D D     D     D       13972     8067     1388     2 C C C     C       13886     8017     1397     1 C M       13800     7967     1388     2 C C C     C       133627     7868     2 L L     L     L       13541     7818     13455     7768     3 L K     K     H       13196     7619     77 H G     W     M     M       13024     7519     7519     10 F F     F       12679     7320     11 F E     E     E       12679     7320     14 D D     D     D       12592     7270     15 D C     D     C	15180	8764	1278	16	L	L		
14921     8615     1300     13     K     H       14835     8565     1308     12     H     H       14749     8515     1315     11     H     G       14662     8465     1323     9     G     G       14490     8366     1339     8     F     F     TO       14490     8366     1339     8     F     F     TO       14404     8316     1347     Z     7     F     E       14317     8266     1355     E     D     D       14431     8216     1363     5     E     D     D       14455     8167     1371     4     D     D     D       13972     8067     1388     2     C     C       13886     8017     1397     1     C     M       13800     7967     1388     2     C     C       13541     7918     1     M     L     Z     L     L       13541     7818     13455     7768     H     G     H     H     H     M       13196     7619     1310     F     F     H     G     G     G<	15094	8714	1285	15	L	K		
14835     8565     1308     12     H     H       14749     8515     1315     11     H     G       14662     8465     1323     10     G     G       144576     8416     1331     H     8     F     F       14490     8366     1339     H     8     F     F     F       14404     8316     1347     €     7     F     E       14317     8266     1355     6     E     E     D       14231     8216     1363     5     E     D     D       144059     8117     1380     3     D     C     C     C     C       13972     8067     1388     3     D     C </td <td>15007</td> <td>8665</td> <td>1293</td> <td>14</td> <td>K</td> <td>K</td> <td></td>	15007	8665	1293	14	K	K		
14749     8515     1315       14662     8465     1323       14576     8416     1331       14490     8366     1339       14490     8366     1339       14490     8366     1337       144104     8316     1347       27     F     E       14317     8266     1355       6     E     E       14231     8216     1363       14145     8167     1371       14059     8117     1380       13972     8067     1388       13886     8017     1397       13800     7967       13800     7967       13541     7818       13521     7868       133541     7818       13282     7669       13110     7569       13110     7569       12937     7469       12851     7420       12851     7420       12679     7320       12592     7270       12506     7220	14921	8615	1300	13	K	Н		
14662 8465 1323 10 G G G 14576 8416 1331 9 G F F F F F F F F F F F F F F F F F F	14835	8565	1308	12	Н	Н		
14662 8465 1323 10 G G G 14476 1331	14749	8515	1315	11	Н	G	M	
14490 8366 1339	14662	8465	1323	10	G	G	IVI	
14404 8316 1347	14576	8416	1331	9	G	F		
14404 8316 1347	14490	8366	1339	B 8	F	F	ТО	
14231         8216         1363         5         E         D         P           14145         8167         1371         4         D         D         D         3         D         C         L         L         L         L         L         L         L         L         L         L         L         L         L         L	14404	8316	1347	₹ 7	F	E		
1421   8216   1363   5   E   D   14145   14145   18167   1371   14145   1414	14317	8266	1355	6	Е	Е	_	
14059	14231	8216	1363	5	Е	D	Р	
13972 8067 1388 2 C C C 13886 8017 1397 1 C M N M M N M M 13714 7918 13627 7868 13541 7818 13455 7768 13369 7718 13282 7669 13110 7569 13110 7569 12937 7469 12851 7420 12765 7370 12679 7320 12506 7220	14145	8167	1371	4	D	D		
13886   8017   1397   1   C   M   N   M   M   M   M   M   M   M   M	14059	8117	1380	3	D	С		
13800 7967  13714 7918  13627 7868  13541 7818  13455 7768  13369 7718  13282 7669  13110 7569  13110 7569  12937 7469  12851 7420  12765 7370  12679 7320  12592 7270  12506 7220	13972	8067	1388	2	С	С		
13714 7918 13627 7868 13541 7818 13455 7768 13369 7718 13282 7669 13196 7619 13110 7569 131024 7519 12937 7469 12851 7420 12765 7370 12679 7320 12592 7270 12506 7220	13886	8017	1397	1	С	М		
13627   7868   2   L   L   3   L   K   K   K   K   K   K   K   K   K	13800	7967		N	M	M		
13541   7818   3   L   K   4   K   K   K   5   K   H   6   H   H   M   M   13024   7519   12937   7469   12861   7420   12765   7370   12592   7270   12506   7220   15   D   C	13714	7918		1	М	L		
13455 7768 13369 7718 13282 7669 13196 7619 13110 7569 13024 7519 12937 7469 12851 7420 12765 7370 12679 7320 12592 7270 12506 7220	13627	7868		2	L	L		
13369 7718 13282 7669 13196 7619 13110 7569 13024 7519 12937 7469 122851 7420 12765 7370 12679 7320 12592 7270 12506 7220  5 K H 6 H H 6 H H M 7 7 H G 9 G F 10 F F 11 F E 12 E E 13 E D 14 D D 15 D C	13541	7818		3	L	K		
13282 7669 13196 7619 13110 7569 13024 7519 12937 7469 122851 7420 12765 7370 12679 7320 12592 7270 12506 7220     6	13455	7768		4	K	K		
13196   7619   1406	13369	7718		5	К	Н		
13110   7569   1406   8   G   G   TO	13282	7669		- 6	Н	Н	М	
12937 7469 10 F F 12851 7420 11 F E 12765 7370 12 E E 12679 7320 13 E D 12592 7270 14 D D 12506 7220 15 D C	13196	7619		∞ 7	Н	G		
12937 7469 10 F F 12851 7420 11 F E 12765 7370 12 E E 12679 7320 13 E D 12592 7270 14 D D 12506 7220 15 D C	13110	7569	1406	§ 8	G	G	T-0	
12851     7420       12765     7370       12679     7320       12592     7270       12506     7220         11     F     E       12     E     E       13     E     D       14     D     D       15     D     C	13024	7519		3 9	G	F		
12765     7370       12 E E       12679     7320       12592     7270       12 E D       13 E D       14 D D       15 D C	12937	7469		10	F	F		
12679     7320       12592     7270       12506     7220       15     D       C	12851	7420		11	F	Е	Q	
12592 7270 14 D D 12506 7220 15 D C	12765	7370		12	E	Е		
12506 7220 15 D C	12679	7320		13	Е	D		
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	12592	7270		14	D	D		
10100	12506	7220		15	D	С		
1242U 7171   16 <u>C</u> C	12420	7171		16	С	С		



# GENERAL (%) ELECTRIC

TRANSFORMER

NO. F-961693B CLASS OA/FA THREE PHASE 60 CYCLE

VOLTAGE RATING 115000 - 13800Y/7970 KVA RATING 22500 CONTINUOUS 55 C RISE SELF COOLED

KVA RATING 30000 CONTINUOUS 55 C RISE FORCED AIR KVA RATING 33600 CONTINUOUS 65 C RISE FORCED AIR

### IMPEDANCE VOLTS 8.77 % 115000 - 13800Y VOLTS AT 22500 KVA

H V WINDING CONNECTIONS					
VOLTS	AMP 33600 KVA	DIAL POS			
120750	161	1			
117875	165	2			
115000	169	3			
112120	173	4			
109245	178	5			

BAS INS	BASIC IMPULSE INSULATION LEVELS					
	ITEM KV					
H <sub>1</sub>						
^0	^1	^2	^3	110		

APPROXIMATE WEIGHTS IN POUNDS TOTAL 172700 UNTANKING 77000 TANK AND FITTINGS 42900 MAIN TANK 10C OIL 6160 GAL. 45900 LTC HSG 10C OIL 430 GAL. 3200 RADIATORS 10C OIL 490 GAL. 3700

LIQUID LEVEL CHANGES .91 INCH PER 10C CHANGE IN LIQUID TEMPERATURE.

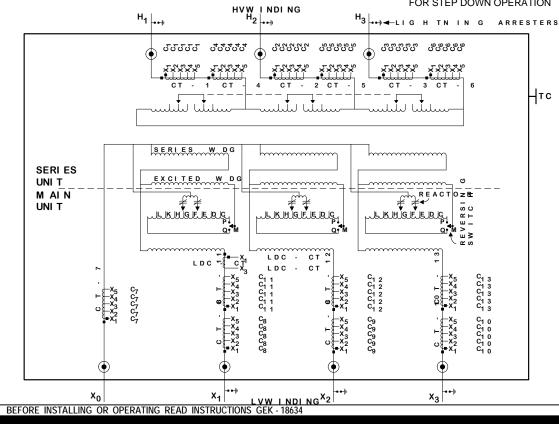
LIQUID LEVEL BELOW TOP SURFACE OF THE HIGHEST POINT OF HIGHEST MANHOLE FLANGE AT 25 C IS 12 INCHES. MAXIMUM OPERATING PRESSURES OF LIQUID PRESERVATION SYSTEM 7.5 POUNDS POSITIVE TO 5 POUNDS NEGATIVE. TANK SUITABLE FOR 14.7 POUNDS VACUUM FILLING. LDC-CT IS 1200:0.2 AMP FOR USE WITH LOAD TAP CHANGER.

■ = POLARITY MARK CT'S - 1, 2, 3, 4, 5, 6 ARE 1200:5 AMP CT'S - 8, 9, 10, 11, 12, 13 ARE 2000:5 AMP

CT-7 IS 600:5 AMP

NP 138C4899

LV WINDING CONNECTIONS



ROME, GEORGIA

MADEIN U.S.A.